Serial Number: 10/607,738

Filing Date: June 26, 2003
Title: MULTI-LAYER POLYMER-SOLDER HYBRID THERMAL INTERFACE MATERIAL FOR INTEGRATED HEAT SPREADER

AND METHOD OF MAKING SAME

Assignee: Intel Corporation

IN THE CLAIMS

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Please amend the claims as follows:

- 1. (Original) An article comprising:
- a plurality of first heat transfer structures disposed in a matrix of a second heat transfer structure;
 - a solder preform disposed on the matrix; and
- a transition between the matrix and the solder preform, wherein the transition is selected from an interface and a concentration gradient.
- 2. (Original) The article according to claim 1, wherein the matrix is a polymer, and wherein the plurality of first heat transfer structures is selected from graphite, diamond powder, inorganic dielectric particles, and metal particles.
- 3. (Original) The article according to claim 1, further including:
 a middle heat transfer structure disposed between the matrix and the solder preform,
 wherein the middle heat transfer structure includes a composition that is transitional between the
 composition of the matrix and the composition of the solder preform.
- 4. (Original) The article according to claim 1, further including:
- a middle heat transfer structure disposed between the matrix and the solder preform, wherein the middle heat transfer structure includes a composition that is transitional between the composition of the matrix and the composition of the solder preform, wherein the transition between the matrix and the solder preform includes a first interface between the solder preform and the middle heat transfer structure and a second interface between the middle heat transfer structure and the matrix.
- 5. (Original) The article according to claim 1, further including:

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at least one particulate material in the matrix in addition to the plurality of first heat transfer structures.

- 6. (Original) The article according to claim 1, wherein the plurality of first heat transfer structures includes a concentration region in a portion of the matrix.
- 7. (Original) A package comprising:
 - a heat spreader;
 - a die disposed below the heat spreader; and
- a heat transfer composite disposed above and on the die and below and on the heat spreader, wherein the heat transfer composite includes:
 - a plurality of first heat transfer structures disposed in a matrix of a second heat transfer structure, wherein the matrix is a polymer, and wherein the matrix is disposed on the die; and
 - a solder preform disposed on the matrix, wherein the solder preform is disposed on the heat spreader.
- 8. (Original) The package according to claim 8, wherein the heat spreader includes a cladding layer selected from nickel, nickel-copper, and gold.
- 9. (Original) The package according to claim 8, wherein the die includes a cladding layer selected from nickel, nickel-copper, and gold.
- 10. (Original) The package according to claim 8, wherein the die includes an active surface and a backside surface, the package further including:

a mounting substrate, and wherein the die is electrically coupled at the active surface to the mounting substrate.

11-24. (Canceled)

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25. (New) The article of claim 1, wherein the transition is an interface, and wherein the transition includes a solder-rich zone overlapping a polymer-rich zone.

- 26. (New) The article of claim 1, wherein the transition is a concentration gradient between a solder-rich zone and a polymer-rich zone.
- 27. (New) The article of claim 3, wherein the transition is an interface, and wherein the transition includes a solder-rich zone overlapping a polymer-rich zone.
- 28. (New) The article of claim 3, wherein the transition is a concentration gradient between a solder-rich zone and a polymer-rich zone.
- 29. (New) The article of claim 1, further including a lower tie layer, selected from an organic adhesive and a metal.
- 30. (New) The article of claim 1, further including an upper tie layer, selected from an organic adhesive and a metal.
- 31. (New) The article of claim 1, further including at least one of:

a lower tie layer disposed above and on the matrix, selected from an organic adhesive and a metal; and

an upper tie layer disposed below and on the solder preform, selected from an organic adhesive and a metal.

- 32. (New) The package of claim 7, further including:
- a transition between the matrix and the solder preform, wherein the transition is selected from an interface and a concentration gradient.
- 33. (New) The article of claim 32, wherein the transition is selected from an interface and a concentration gradient, and wherein the transition includes a solder-rich zone overlapping a

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polymer-rich zone.

34. (New) The package of claim 7, further including:

a middle heat transfer structure disposed between the matrix and the solder preform, wherein the middle heat transfer structure includes a composition that is transitional between the composition of the matrix and the composition of the solder perform; and

a transition between the matrix and the solder preform, wherein the transition is selected from an interface and a concentration gradient, and wherein the transition is a gradient between a solder-rich zone and a polymer-rich zone.

35. (New) The package of claim 34 further including at least one of:

a lower tie layer disposed above an on the matrix, wherein the lower tie layer is selected from an organic adhesive and a metal; and

an upper tie layer disposed above and on the middle heat transfer structure wherein the upper tie layer is selected from an organic adhesive and a metal.

36. (New) An article comprising:

a plurality of first heat transfer structures disposed in a matrix of a second heat transfer structure;

a solder preform disposed on the matrix; and

a transition between the matrix and the solder preform, wherein the transition is selected from an interface and a concentration gradient, wherein the transition is selected from an interface and a gradient, and wherein the transition includes a solder-rich zone overlapping a polymer-rich zone.

37. (New) The article of claim 36, further including:

a middle heat transfer structure disposed between the matrix and the solder preform, wherein the middle heat transfer structure includes a composition that is transitional between the composition of the matrix and the composition of the solder perform; and

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a transition between the matrix and the solder preform, wherein the transition is selected from an interface and a concentration gradient, and wherein the transition is a gradient between a solder-rich zone and a polymer-rich zone.

38. (New) The article of claim 36, further including at least one of:

a lower tie layer disposed above and on the matrix, selected from an organic adhesive and a metal; and

an upper tie layer disposed below and on the solder preform, selected from an organic adhesive and a metal.